

# Work Order ID 52425

September 23, 2009 2:22:57 PM



Page 1

Item ID: D3885-3  
Revision ID: B  
Item Name: Standard Web

Accept



Setup Start



Stop



Start Date: 9/24/09 Start Qty: 12.00

Required Date: 10/05/09 Req'd Qty: 12.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: CL  
QC:

Date: 09/09/23 Tooling:

Date:

Run Start



Date: SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr	Revision Nbr
D3885	B

100

0.00



Purchasing

Memo

0.00

Purchasing

Purchasing

Issue P/O: 10465

Machine as per Dwg D3885

Conformity sheet required

CL 09/09/25

(12)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

QC6- Inspect dimensions to drawing

0.00

120



QC

Memo

0.00

Quality Control

2) 8/25/10

CL 09/09/18

(12)

(42)

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 52425

September 23, 2009 2:22:57 PM



Page 2

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Revision ID: B  
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Setup Start



Stop



Start Date: 9/24/09 Start Qty: 12.00  
Required Date: 10/05/09 Req'd Qty: 12.00



Cust Item ID:  
Customer:

Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00 SAD 09-10-22

Hand Finishing

12

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

DP 9-10-22

12

150

Identify as per dwg & Stock Location: 46.

0.00



Packaging

Memo

0.00

Packaging

SAD 09-10-22

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 52425

September 23, 2009 2:22:57 PM



Page 3

Item ID: D3885-3

Accept



Setup Start



Revision ID: B

Stop



Item Name: Standard Web

Start Date: 9/24/09 Start Qty: 12.00



Cust Item ID:

Required Date: 10/05/09 Req'd Qty: 12.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/23  
Pl 09-10-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

September 23, 2009 2:22:57 PM

Page 1

Work Order ID: 52425

Parent Item: D3885-3RevB

Parent Item Name: Standard Web

Comments:

Start Date: 9/24/09

Required Date: 10/05/09

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3882-1-130RevA		Manufactured	No			100	Each	0.0000	12.0000			



Extrusion "I" Beam

B51826 x12

0209109/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

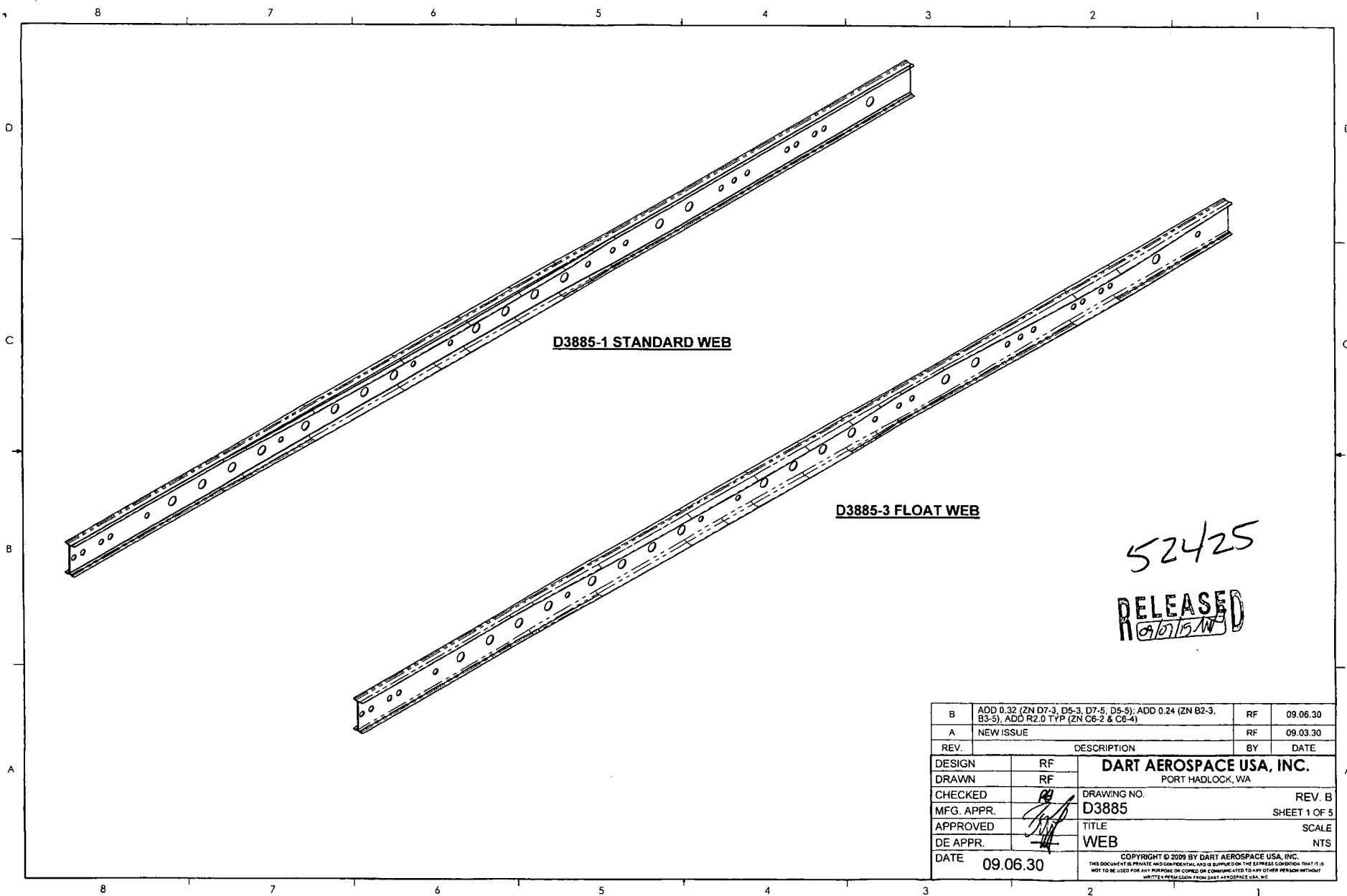
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

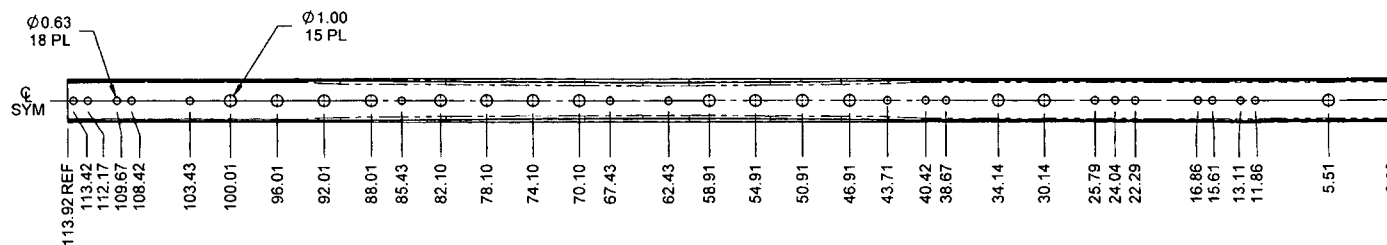
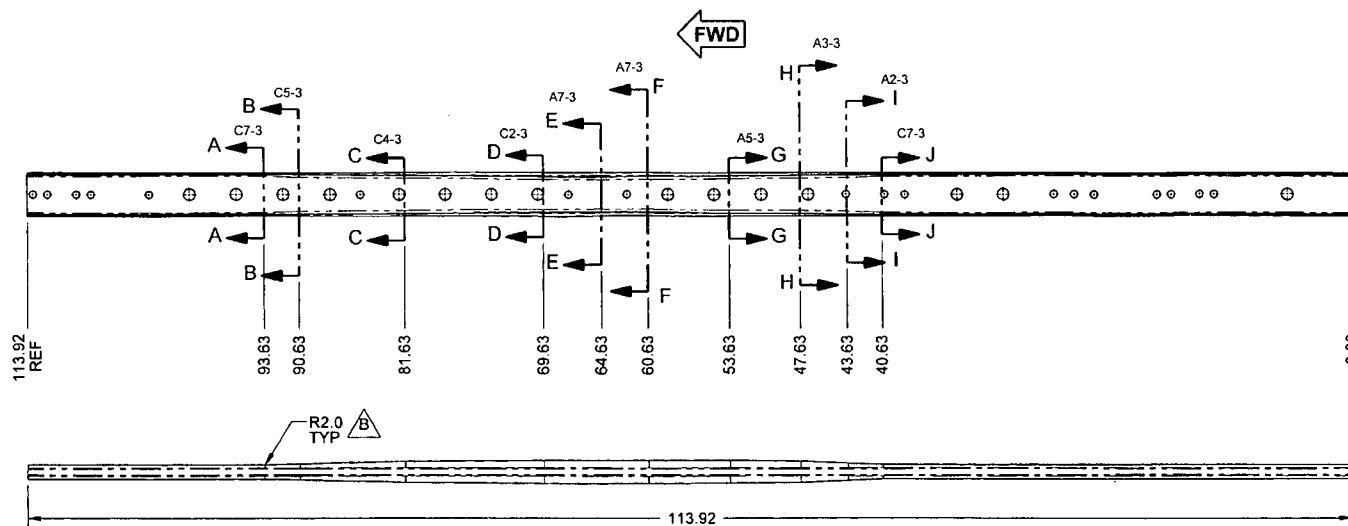
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3885	SHEET 1 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	





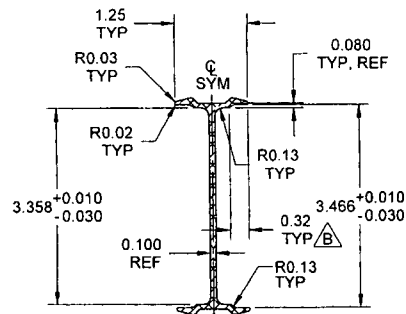
# **D3885-1 STANDARD WEB**

**RELEASED**  
09/07/1960

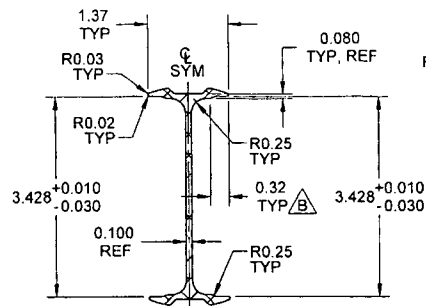
## **D3885-1 NOTES:**

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

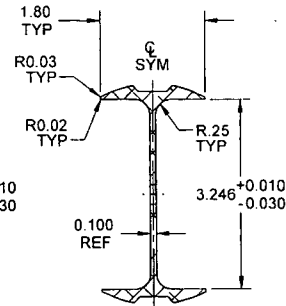
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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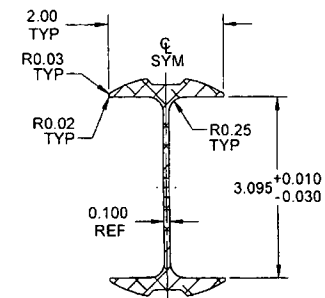
**SECTION A-A  
& SECTION J-J** D6-2  
D4-2  
SCALE 5X



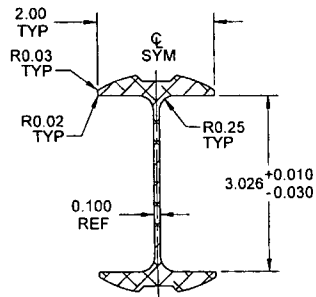
**SECTION B-B** D6-2  
SCALE 5X



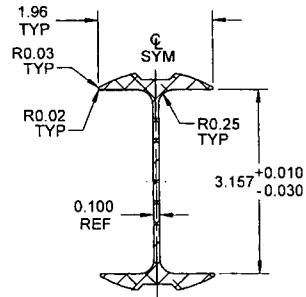
**SECTION C-C** D6-2  
SCALE 5X



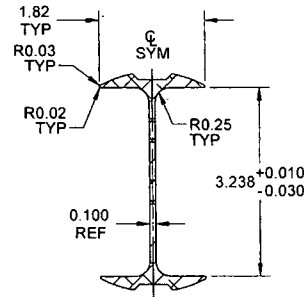
**SECTION D-D** D5-2  
SCALE 5X



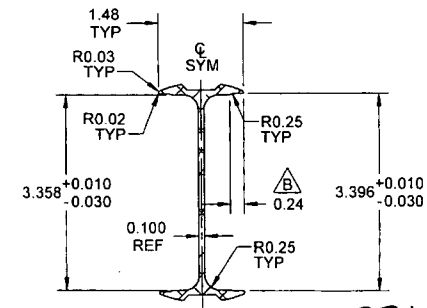
**SECTION E-E  
& SECTION F-F** D5-2  
SCALE 5X



**SECTION G-G** D4-2  
SCALE 5X



**SECTION H-H** D4-2  
SCALE 5X

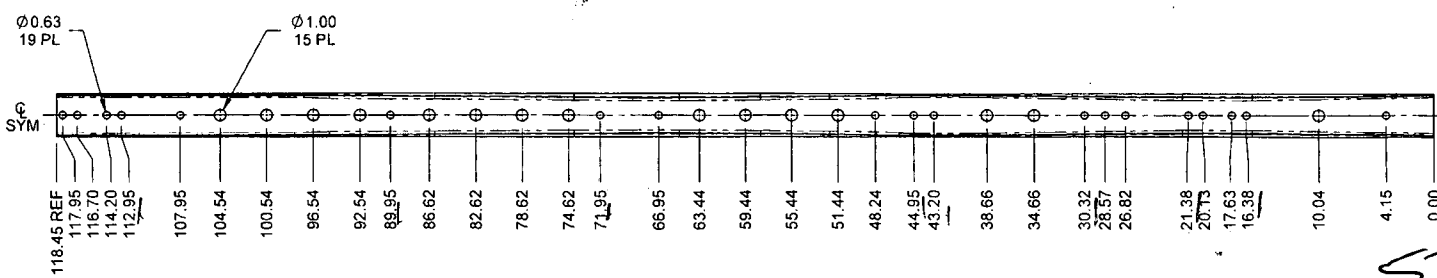
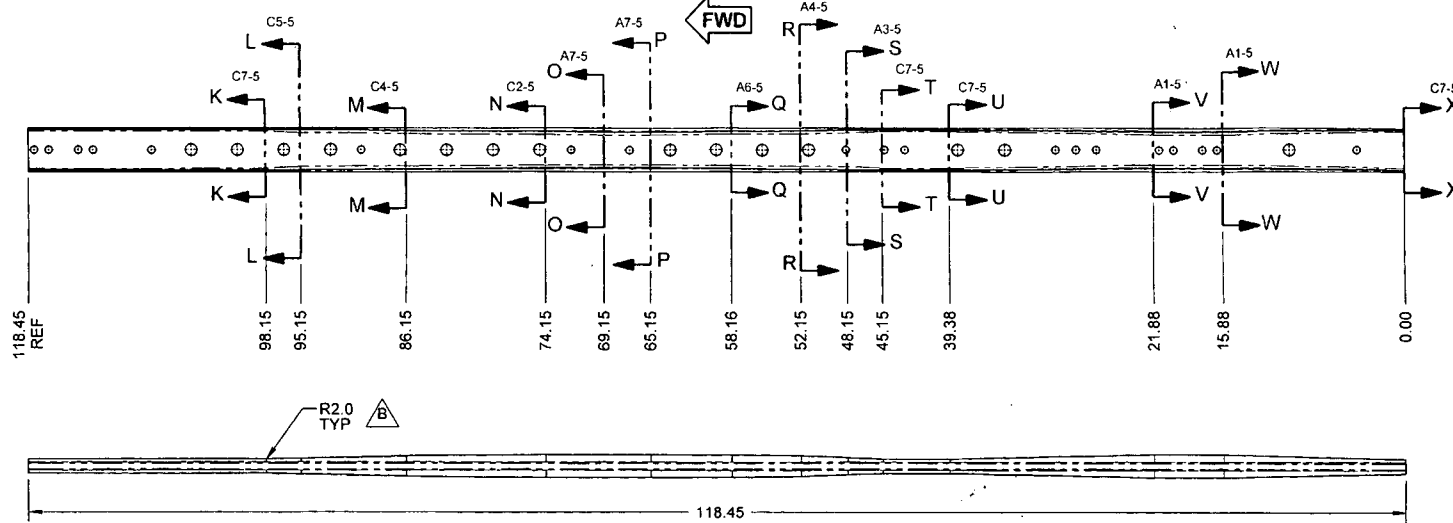


**SECTION I-I** D4-2  
SCALE 5X

**D3885-1 STANDARD WEB SECTION VIEWS**

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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S2425  
RELEASED  
09/07/15 NTP



# **D3885-3 FLOAT WEB**

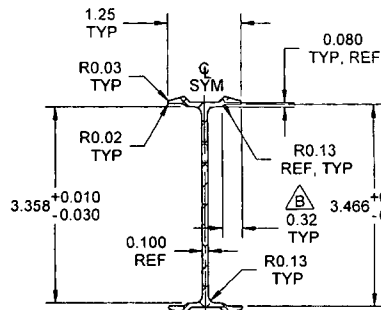
## **D3885-3 NOTES:**

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS UNCLASSIFIED AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COME OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

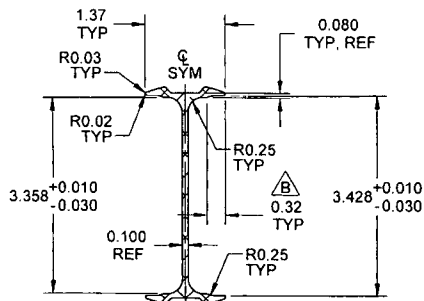
52425  
RELEASED  
09/07/15/16

8 7 6 5 4 3 2 1

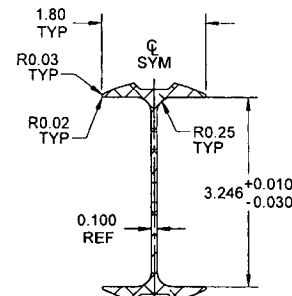


**SECTION K-K  
& SECTION T-T  
& SECTION U-U  
& SECTION X-X**  
SCALE 5X

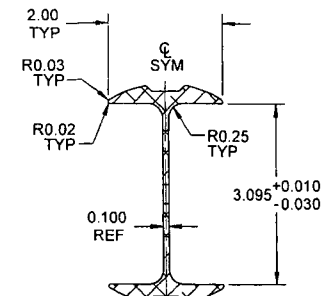
D7-4  
D4-4  
D3-4  
D1-4



**SECTION L-L** D6-4  
SCALE 5X

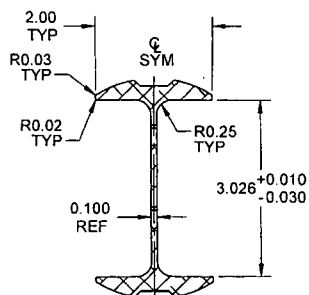


**SECTION M-M** D6-4  
SCALE 5X

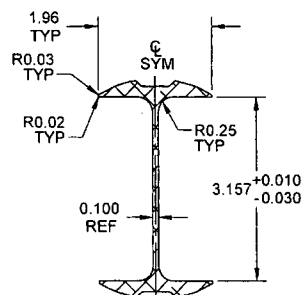


**SECTION N-N** D5-4  
SCALE 5X

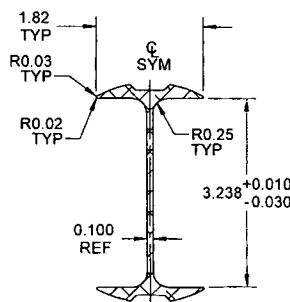
RELEASED  
8/6/15



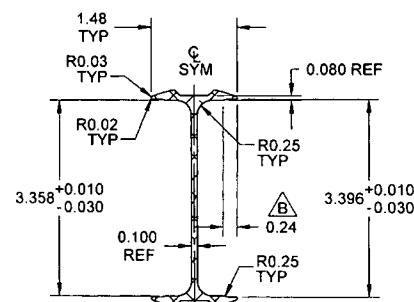
**SECTION O-O  
& SECTION P-P** D5-4  
SCALE 5X



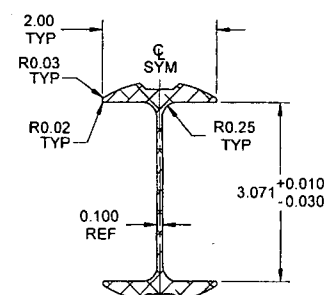
**SECTION Q-Q** D4-4  
SCALE 5X



**SECTION R-R** D4-4  
SCALE 5X




**SECTION S-S** D4-4  
SCALE 5X



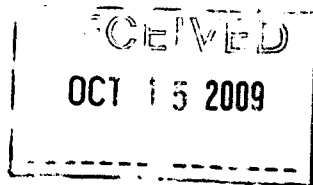
**SECTION V-V  
& SECTION W-W** D3-4  
SCALE 5X

52425

**D3885-3 FLOAT WEB SECTION VIEWS**

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
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8 7 6 5 4 3 2 1



GEORGE A WRIGHT & SON LTD.  
146 HICKSON AVENUE  
P.O. BOX 63  
KINGSTON, ON K7L 4V6  
CDN  
Ph: 613-542-4913  
Fax: 613-542-1345

### Pack List

Number: 43241

Date: 15-Oct-09

#### To

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

#### Ship To

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
CANADA

Ph: (613) 632-5200

Fax: (613) 632-5246

Ph: (613) 632-5200

Fax: (613) 632-5246

Terms		Ship Via	
		FEDEX Freight	
Quantity	Description		
12 ea	Part: D38853P WEB FLOAT Job: 76335		Rev: B  PO: PO10465 Line: 02
	THANK YOU FOR YOUR ORDER.		
	8 09/10/20		
	COPY		



George A. Wright & Son

## CERTIFICATE OF COMPLIANCE

DATE : OCT. 13, 2009

C.O.F C # 1580

CUSTOMER: DART AEROSPACE LTD.

PO # PO10465

ITEM # 2

DESCRIPTION: FLOAT WEB

QTY: 12

DRAWING : D3885-3

REV. B  
SUB.

JOB# 76335

MATERIAL : SUPPLIED BY CUSTOMER

SUB-CONTRACT

1)  
2)

8  
09/10/20

QUANTITY ACCEPTED:  
TWELVE

SUPPLIER:

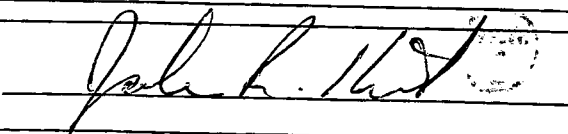
1)  
2)

QUANTITY REJECTED: NIL

THE ITEM(S) LISTED ABOVE HAVE BEEN MANUFACTURED IN ACCORDANCE WITH YOUR  
DRAWINGS, SPECIFICATIONS, AND PURCHASE ORDER

SPECIAL INSTRUCTIONS / COMMENTS:

1) THIS C.O.C. IS FOR QTY. 12 PCS. ITEM # 2 ON THIS P.O.



JOHN HUNT  
QUALITY CONTROL INSPECTOR

03885-3  
B  
FLOAT  
WEB  
12  
10465-2  
76335  
Oct-13/09



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO10465

Purchase Order Date 9/25/09

PO Print Date 9/25/09

Page Number 1 of 1

Order From :

VC-GEO004

GEORGE A. WRIGHT  
146 HICKSON AVE  
KINGSTON, ON K7L 4V6  
CANADA

**FAXED**  
9/25/09

Contact Name

Vendor Phone 613 542 4913

Vendor Fax 613 542 1345

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3885-1P	Standard Web	10/13/09 Yes	12.00 Each	Day & Ross coll	\$50.0000	\$600.0
		Special Inst:	MACHINE AS PER DWG D3885 REV.B B52421				
2	D3885-3P	Standard Web	10/13/09 Yes	✓ 12.00 Each	Day & Ross coll	\$50.0000	\$600.0
		Special Inst:	MACHINE AS PER DWG D3885 REV. B B52425				

PO Total:

\$1,200.0

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

PO Instructions:

PLEASE ADVISE PRICE \$\$\$\$\$\$\$\$\$\$  
&  
PLEASE ADVISE DELIVERY

Change Nbr:

1

Change Date: 9/25/09

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable